



CERTIFICATE

The certification body of TÜV AUSTRIA SERVICES GMBH certifies that

Serralharia da Fonte da Moura, Lda
Rua Augusto Nogueira da Silva, 1831
4475-136 Maia, Portugal

--

has met all necessary quality requirements for welding according to

EN ISO 3834-3

Date of audit: **16.11.2021**

This certificate is valid for the following products or service ranges:

Manufacture and assembly of metal constructions and boilermaking for industry, metallic structures and civil metalwork in iron and stainless steel.

Material groups: Group 1, Sub-groups 1.1, 1.2; Group 3, Sub-group 3.1; Group 8, Sub-group 8.1 according to CEN/TR15608

Welding processes: 111; 135; 136, 138, 141

Date of expiry: **26.11.2024**

Certificate No.: **HZ-02749-21-EX_JOCA**

Failure to meet all these necessary requirements as defined in the annex to this certificate will spoil this document!
The certificate keeps valid, if the TÜV AUSTRIA SERVICES GMBH performs the annual surveillance.

Leonding
PLACE

18.11.2021
DATE

Alexander Mastnak
Mastnak Alexander
Dipl.Ing.
CERTIFICATION BODY

TÜV AUSTRIA SERVICES GMBH
Deutschstraße 10
A-1230 Wien



ZERTIFIKAT | CERTIFICATE | CERTIFICADO | CERTIFICAT | CERTIFIKAT | شهادة | 证书 | 인증서


Veröffentlichung nur mit Erlaubnis des TÜV AUSTRIA | The reproduction of this document is subject to the approval by TÜV AUSTRIA | TÜV

**Proof of compliance with the „Welding quality requirements“
according to EN ISO 3834-2**

Verification of the requirements and technical review	MGP 11 Procedure Commercial Process; Imp.044 Analysis of requirements for new construction.
Subcontracting:	MGP 02 Procedure - Purchasing; List of qualified suppliers.
Welding personnel:	Welders certified according to EN ISO 9606-1; Certified welding coordinator (Specific Level).
Personnel for monitoring and testing:	Subcontracting to Laboratories Accredited according to EN ISO/IEC 17025.
Equipment:	List of equipment. Equipment maintenance plan.
Welding and associated activities:	Welding procedures and welding specifications according to the List of Welding Procedures. Qualified Welders according to the List of Qualified Welders.
Welding consumables:	PCIR 01 Inspection control plan; PE 05 - Storage and handling of welding consumables.
Storage of raw materials:	MGP 03 - Warehouse and Logistics.
Heat treatment:	Not applicable.
Monitoring and testing related to welding:	According to that defined in the Inspection and Testing Plan.
Non-compliance and corrective measures:	Procedure PI 06 - Non Conformities; excel in registering non conformities.
Calibration and validation of measuring, monitoring and testing equipment	MGP 05 - Infrastructures; List of measuring and monitoring equipment.
Labelling and traceability:	As defined in the Inspection and Test Plan.
Quality reports:	Procedure according to the defined Inspection and Test Plan.
For additional information see: --	

Leonding, 18.11.2021

Certification body of
TÜV AUSTRIA SERVICES GMBH


Dipl.-Ing. Alexander Mastnak
Certification responsible

